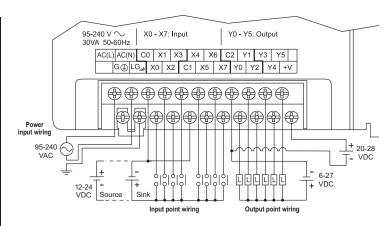
# **DL05 I/O Specifications**

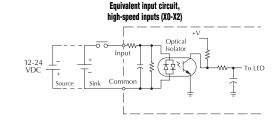
D0-05DD



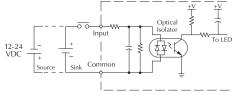
## Wiring diagram and specifications

DO	0-05DD Specifications		
AC Power Supply Specifications	· · · · · · · · · · · · · · · · · · ·	95-240V/ (30VA)	AC .
DC Input Specifications	Number of Input Pts.	8 (sink/source)	
	Number of Commons	2 (isolated)	
	Input Voltage Range	12-24VDC	
	Input Impedance	(X0-X2) 1.8K @ 12-24VDC (X3-X7) 2.8K @ 12-24VDC	
	On Current/ Voltage Level	>5mA/10VDC	
	OFF Current/ Voltage Level	<0.5mA/<2VDC	
	Response Time	X0-X2	X3-X7
	OFF to ON Response	<100µs	<8ms
	ON to OFF Response	<100µs	<8ms
	Fuses	None	
	Number of Output Points	6 (sinking)	
	Number of Commons	1	
	Output Voltage Range	6-27VDC	
	Peak Voltage	50VDC	
	Max.Frequency (Y0, Y1)	7kHz	
	ON Voltage Drop	0.5VDC @ 1A	
	Maximum Current	0.5A / point (Y0-Y1)* 1.0A / point (Y2-Y5)	
DC Output Specifications	Maximum Leakage Current	15µA @ 30VDC	
	Maximum Inrush Current	2A for 100ms10A for 10ms	
	OFF to ON Response	<10µs	
	ON to OFF Response	<30μs (Y0-Y1) <60μs (Y2-Y5)	
	External DC Power Required	20-28VDC 150mA max.	
	Status Indicators	Logic side	
	Fuses	None (external recommended)	

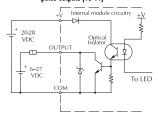




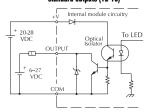
## Equivalent input circuit, standard inputs (X3-X7)



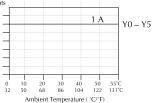
# Equivalent output circuit pulse outputs (YO-Y1)



#### Equivalent output circuit standard outputs (Y2-Y5)



## Derating chart for DC outputs



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# Features at a Glance

The DL05 and DL06 micro PLCs are complete self-contained systems. The CPU, power supply, and I/O are all included inside the same housing. Option modules are available to expand the capability of each PLC family for more demanding applications. The standard features of these PLCs are extraordinary and compare favorably with larger and more expensive PLCs.

The specification tables to the right are meant for quick reference only. Detailed specifications and wiring information for each model of the DL05 and DL06 PLCs can be found in those specific sections.

# Program capacity

Most boolean ladder instructions require a single word of program memory. Other instructions, such as timers, counters, etc., require two or more words. Data is stored in V-memory in 16-bit registers.

#### **Performance**

The performance characteristics shown in the tables represent the amount of time required to read the inputs, solve the Relay Ladder Logic program and update the outputs.

#### Instructions

A complete list of instructions is available at the end of this section.

#### **Communications**

The DL05 and DL06 offer powerful communication features normally found only on more expensive PLCs.

#### Special features

The DC input and DC output PLCs offer high-speed counting or pulse output. Option module slots allow for discrete I/O expansion, analog I/O, or additional communication options.

DI DE CDII Cussifications
DL05 CPU Specifications
System capacity
Total memory available (words)
Ladder memory (words)
V-memory (words)
User V-memory
Non-volatile user V-memory
Battery backup
Inputs
Outputs
I/O expansion. Yes
Performance
Contact execution (Boolean)0.7µs
Typical scan (1K Boolean) <sup>2</sup>
Instructions and diagnostics
RLL ladder style
Run-time editing
Supports Overrides Yes
Scan
Number of Instructions
Types of Instructions:
Control relays
Timers
Counters128
Immediate I/O Yes
Subroutines Yes
For/next loops Yes
Timed interrupt Yes
Integer math Yes
Floating-point math
PID Yes Drum sequencers Yes
Bit of word
ASCII print Yes
Real-time clock/calendar Yes
Internal diagnostics. Yes
Password securityYes
System and user error logNo
Communications
Built-in ports
Protocols supported:
K-sequence (proprietary protocol)Yes
DirectNet master/slave Yes
Modbus RTU master/slaveYes
ASCII outYes
Baud rate Port 19,600 baud (fixed)
Port 2selectable 300-38,400 baud
Specialty Features
Filtered inputs Yes
Interrupt input
High speed counter Yes, 5kHz
Pulse outputYes, 7kHz <sup>2</sup>
Pulse catch input Yes
1- These features are available with use of
certain option modules. Option module specifi-

cations are located later in this section.

2- Our 1K program includes contacts, coils, and scan overhead. If you compare our products to others, make sure you include their scan over-

3- Input features only available on units with DC inputs and output features only available on

units with DC outputs.

DL06 CPU Specifications	
System capacity	
Total memory available (words)	
Ladder memory (words)	
V-memory (words)	
User V-memory	
Non-volatile user V-memory	
Built-in battery backup (D2-BAT-1) Yes	
Total I/O	
Inputs	
Outputs	
I/O expansion Yes1	
Performance	
Contact execution (Boolean) 0.6µs	
Typical scan (1K Boolean)2	
Instructions and diagnostics	
RLL ladder style Yes	
RLLPLUS/flowchart style (Stages) Yes/1024	
Run-time editing Yes	
Supports Overrides Yes	
Scan Variable/fixed	
Number of Instructions	
Types of Instructions:	
Control relays	
Timers	
Counters	
Immediate I/O Yes	
Subroutines Yes	
For/next loops Yes	
Table functions Yes	
Timed interrupt Yes	
Integer math Yes	
Trigonometric functions Yes	
Floating-point math Yes	
PID Yes	
Drum sequencers Yes	
Bit of word Yes	
Number type conversion Yes	
ASCII in, out, print Yes	
LCD instruction Yes	
Real-time clock/calendar Yes	
Internal diagnostics	
Password securityYes	
System and user error log	
Communications	
Built-in ports: One RS-232C	
One multi-function RS232C/RS422/RS485	
NOTE: RS485 is for MODBUS RTU only.	
Protocols supported:	
K-sequence (proprietary protocol)Yes	
DirectNet master/slave Yes	
Modbus RTU master/slave Yes	
ASCII in/out Yes	
Baud rate Port 19,600 baud (fixed)	
Port 2selectable 300-38,400 baud (default 9,600)	
Specialty Features	
Filtered inputs Yes <sup>3</sup>	
Interrupt input Yes <sup>3</sup>	
High speed counter Yes, 7kHz³	
Pulse outputYes, 10kHz <sup>3</sup>	
Pulse catch input Yes <sup>3</sup>	
1- These features are available with use of	
certain option module. Option module specifica-	
tions are located later in this section.	
2- Our 1K program includes contacts, coils, and	
scan overhead. If you compare our products to	
others make sure you include their scan over-	

others, make sure you include their scan over-

3- Input features only available on units with DC

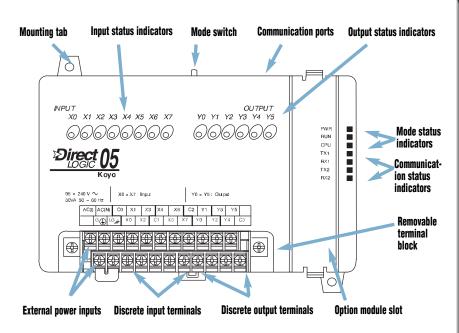
inputs and output features only available on

units with DC outputs.

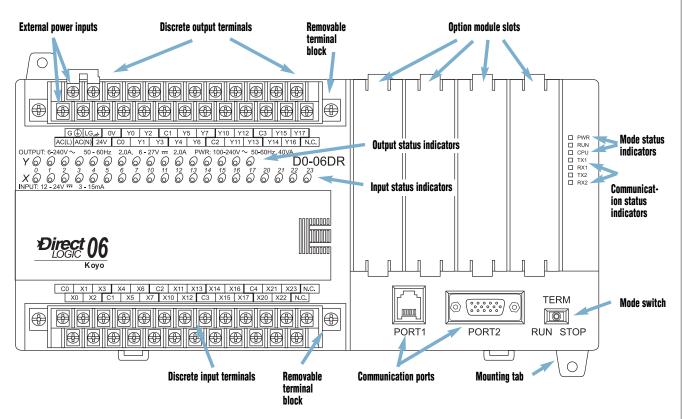
# Features at a Glance

## DirectSOFT software

The DL05 and DL06 PLCs use the same familiar DirectSOFT programming software that our larger PLCs use. A FREE version of DirectSOFT gives you all the great features of the full version, but with a 100-word PLC program download limitation. For programs larger than 100 words, the full package is required. The FREE PC-DS100 software may be sufficient to program the DL05 and DL06. If you are programming with a full package version prior to v5.0, you will need v2.4 or later for the DL05 PLCs and v4.0 or later for the DL06. We always recommend the latest version for the most robust features. See the Software section in this catalog for a complete description of *Direct*SOFT including features, part numbers of programming packages and upgrades.



# Hardware features diagrams



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Sensors Temperature

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# **Product Dimensions and Installation**

It is important to understand the installation requirements for your DL05 or DL06 system. Your knowledge of these requirements will help ensure that your system operates within its environmental and electrical limits.

## Plan for safety

This catalog should never be used as a replacement for the user manual. You can purchase, download free, or view online the user manuals for these products. The D0-USER-M is the publication for the DL05 PLCs, and the D0-06USER-M is the publication for the DL06 PLCs. The D0-OPTIONS-M is the user manual for the option modules. These user manuals contain important safety information that must be followed. The system installation should comply with all appropriate electrical codes and standards.

Temperature probe

Power source

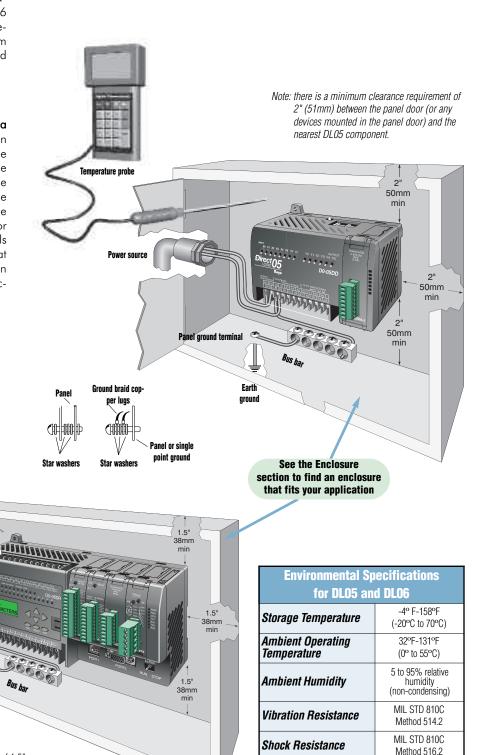
Panel ground terminal

Note: There is a minimum clearance requirement of 1.5"

(38mm) between the panel door (or any devices mounted in the panel door) and the nearest DL06 component.

Earth

around



Noise Immunity

Atmosphere

NEMA (ICS3-304)

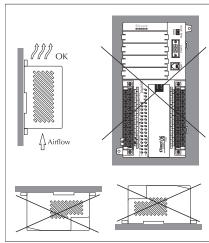
No corrosive gases

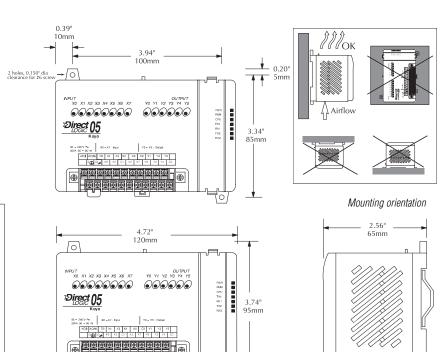
**e2-22** Programmable Controllers 1 - 8 0 0 - 6 3 3 - 0 4 0 5

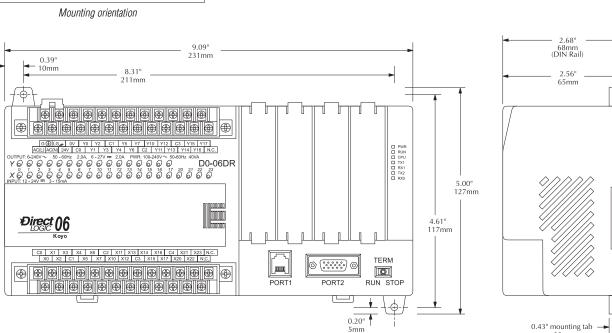
# **Product Dimensions and Installation**

# Unit dimensions and mounting orientation

DL05 and DL06 PLCs must be mounted properly to ensure ample airflow for cooling purposes. It is important to follow the unit orientation requirements and to verify that the PLC's dimensions are compatible with your application. Notice particularly the grounding requirements and the recommended cabinet clearances.







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Photo Sensors

Limit Switches

Encoders

Current
Sensors

0.24" mounting tab

2.68"

68mm (DIN Rail) Pressure Sensors

Temperature Sensors

Pushbuttons/ Lights

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# Ports, Status Indicators, and Modes

## Port 1

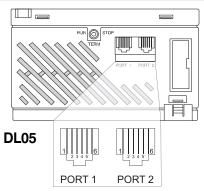
Port 1 is a 6-pin, fixed configuration port and has the same pin assignments on the DL05 and the DLO6. Please refer to the table and diagrams on this page. This port can be used to connect to an HPP, DirectSOFT, an operator interface, or other external device. Features include:

- 9600 baud
- 8 data bits
- Odd parity
- 1 start bit, 1 stop bit
- · Station address of 1
- · Asynchronous, half-duplex, DTE

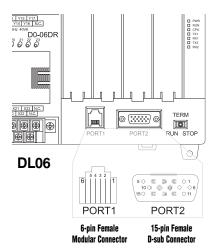
Protocols supported (as slave):

• K sequence, *Direct* NET, Modbus RTU

DL	<b>DL05 &amp; DL06 Port 1 Pin Descriptions</b>		
1	0V	Power (-) connection (GND)	
2	5V	Power (+) connection	
3	RXD	Receive data (RS-232C)	
4	TXD	Transmit data (RS-232C)	
5	5V	Power (+) connection	
6	0V	Power (-) connection (GND)	



6-pin Female Modular Connector



## Port 2

Port 2 is a configurable port on both the DL05 and the DL06 PLCs. The DL05 PLC uses a 6-pin modular connector and offers RS-232 communications only. The DL06 PLC uses a 15-pin HD-sub connector and offers RS-232, RS-422, or RS-485 communications. Please refer to the table and diagrams on this page for more information. This port can be used to connect to an HPP, DirectSOFT, an operator interface, or other external device. Features of port 2 include:

- 300, 600, 1200, 2400, 4800, 9600 (default), 19,200, 38,400 baud
- 8 data bits
- · Odd (default), even, or no parity
- 1 start bit, 1 stop bit
- Station address:
  - 1 (default)
  - 1-90 DirectNET, K sequence
  - 1-247 Modbus RTU
- · Asynchronous, half-duplex, DTE

Protocols supported:

• K sequence (slave), DirectNET (master/slave), Modbus (master/slave)

DL05 Port 2 Pin Descriptions			
1	0V	Power (-) connection (GND)	
2	5V	Power (+) connection	
3	RXD	Receive data (RS-232C)	
4	TXD	Transmit data (RS-232C)	
5	RTS	Ready to send	
6	0V	Power (-) connection (GND)	

	DLO	6 Port 2 Pin Descriptions
1	5V	Power (+) connection
2	TXD	Transmit data (RS-232C)
3	RXD	Receive data (RS-232C)
4	RTS	Ready to send (RS232C)
5	CTS	Clear to send (RS232C)
6	RXD-	Receive data (-) (RS-422/485)
7	0V	Power (-) connection (GND)
8	0V	Power (-) connection (GND)
9	TXD+	Transmit data (+) (RS-422/485
10	TXD-	Transmit data (-) (RS-422/485)
11	RTS+	Ready to send (+) (RS-422/485)
12	RTS-	Ready to send (-) (RS-422/485)
13	RXD+	Receive data (+) (RS-422/485)
14	CTS+	Clear to send (+) (RS-422/485)
15	CTS-	Clear to send (-) (RS-422/485)

# indicators

Status Indicators		
Indicator	Status	Meaning
PWR	ON	Power good
I WILL	OFF	Power failure
RUN	ON	CPU is in Run Mode
NON	OFF	CPU is in Stop or Program Mode
CPII	ON	CPU self diagnostics error
GPU	OFF	CPU self diagnostics good
TX1	ON	Data is being transmitted by the CPU-Port 1
IAI	OFF	No data is being transmitted by the CPU-Port 1
RX1	ON	Data is being received by the CPU-Port 1
TIXT	0FF	No data is being received by the CPU-Port 1
TX2	ON	Data is being transmitted by the CPU-Port 2
IAZ	0FF	No data is being transmitted by the CPU-Port 2
RX2	ON	Data is being received by the CPU-Port 2
KA2	0FF	No data is being received by the CPU-Port 2

## DL05 and DL06 mode switches

Mode Switch Position	CPU Action
RUN (Run Program)	CPU is forced into the RUN mode if no errors are encountered. No program changes are allowed by the programming/monitoring device.
TERM (Terminal)	RUN PROGRAM and the TEST modes are available. Mode and program changes are allowed by the programming/monitoring device.
STOP	CPU is forced into the STOP mode. No changes are allowed by the programming/monitoring device.

Use the optional low profile 15-pin adapter to make option module wiring easier.



DL05 and DL06 status

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